

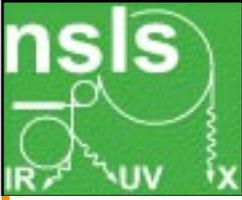
December 5, 2002

*2nd Workshop on Beam Orbit  
Stabilization, SPRING-8, Japan*

## **Operations with Fast Digital Orbit Feedback Systems at NSLS**

*Boris Podobedov*

*BNL - NSLS*



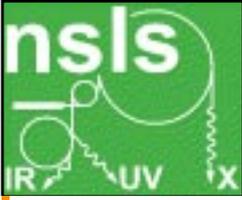
## Acknowledgements

- People working on the project

Brian Kushner, Susila Ramamoorthy, Yong Tang, Emil Zitvogel

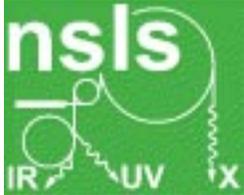
- Thanks are due to

Rich Biscardi, Steve Kramer, Sam Krinsky, Rich Michta, John Smith (all from NSLS), Om Singh (ANL), Dmitry Teytelman (SLAC)



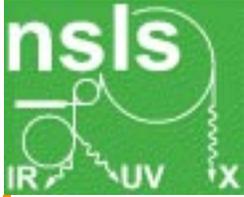
## Outline

- Introduction
- NSLS System Design
- NSLS System Performance
- Challenges and Future Work
- Conclusion



## Relevant NSLS Ring Parameters

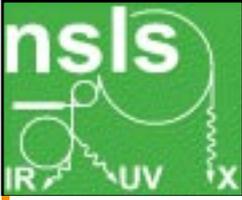
Parameter	UV	X-ray
Energy	800 MeV	2.8 GeV
Orbit Circumference	51 m	170 m
Horizontal/Vertical Tunes	3.1 / 1.3	9.8 / 5.7
Typical beam size, H/V	500 / 200 $\mu\text{m}$	200 / 50 $\mu\text{m}$
Lifetime	5 hrs	13-25 hrs
Nominal duration of a fill	5 hrs	12 hrs
Number of correctors H/V	16 / 16	56 / 40
Number of BPMs H/V	24 / 24	48 / 48
Typical corrector BW H/V	60/30 Hz	60 /30 Hz



## Motivation and History

- Environmental noise on the beam  
(Booster, Floor Vibrations, 60 Hz Harmonics, etc.)
- Eliminate or Build a Feedback System
- NSLS efforts
  - Late 80s: Analog local feedbacks in some of X-ray beamlines*
  - Late 80s: Analog global feedback system in UV and X-ray rings*
  - Mid-90s: Digital feedback test system development in X-ray ring*
- “Old Digital Feedback System” at NSLS
  - 550 Hz sampling rate*
  - High gain but only ~15 Hz correction bandwidth*
  - Significant reduction in slow drift and 1.2 Hz booster noise*
  - Studies only; never put into operations*

**Clear advantage of going digital**



## Calculating Correction Values

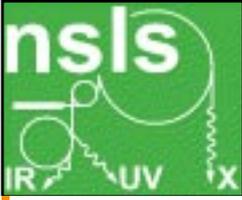
### *Singular Value Decomposition of the Response Matrix*

- Max # of Eigenvectors =  $\text{Min}(\# \text{ of BPMs}, \# \text{ of trims})$
- More Eigenvectors = Better Correction
- But as the # of Eigenvectors Increases

Computation time increases

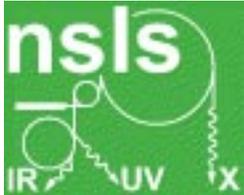
More sensitive to errors at isolated BPMs

May run into stability problems

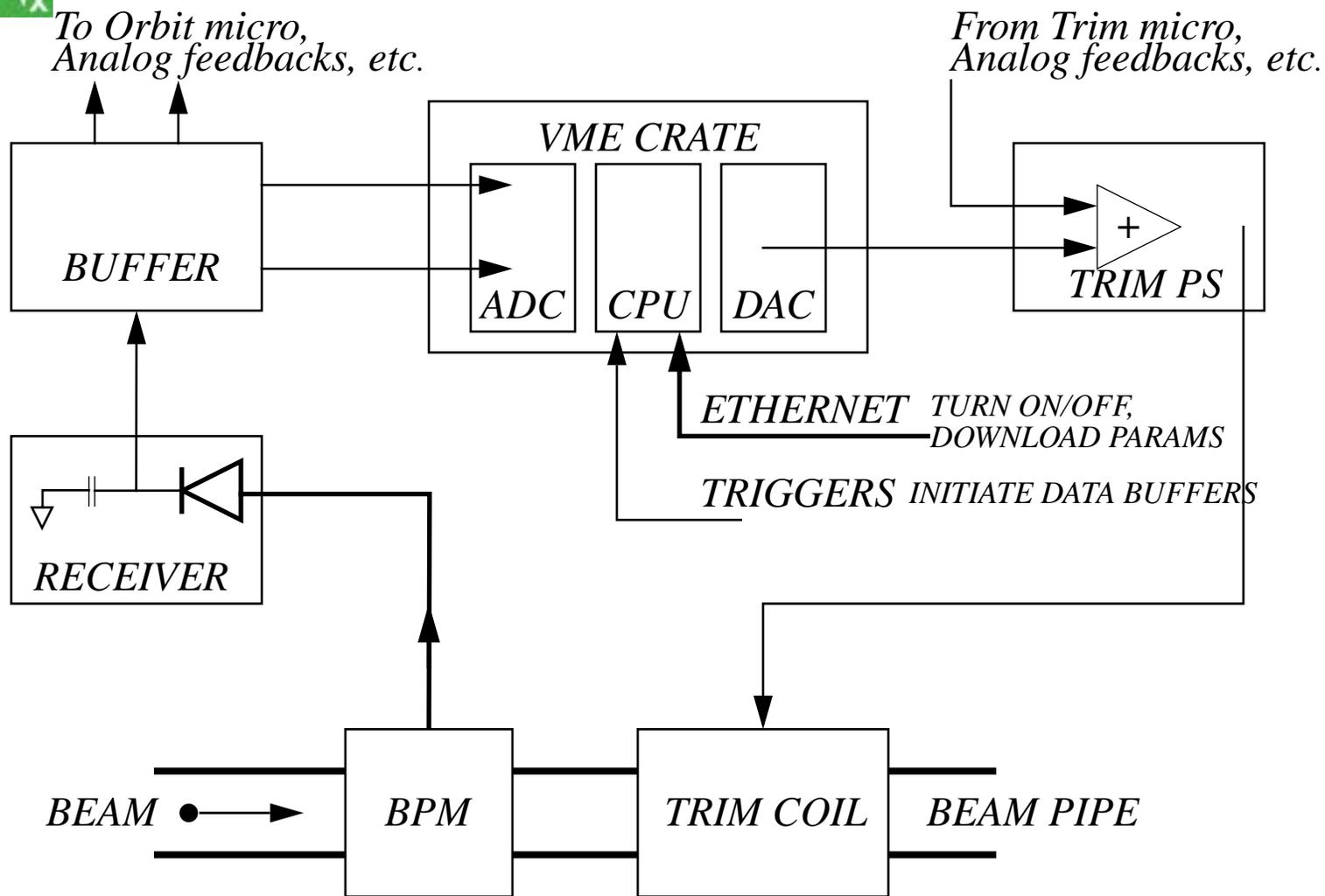


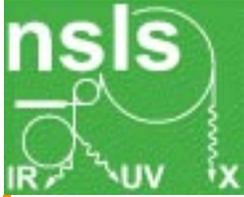
## New System: Design Trade-Offs

- Sampling Rate = 5 KHz  
*Match the analog system BW*  
*No anti-aliasing filters*
- Independent system vs. existing micros  
*Could not get 5 kHz*  
*Development without interfering with operations*
- Where and how to digitize:  
at BPM receivers vs. off-the-shelf ADCs in a VME crate)  
*Noise*  
*Reliability in X-ray tunnel*  
*Proprietary design and development time*
- Single board VME CPU vs. DSPs  
*Mainframe expertise at NSLS*



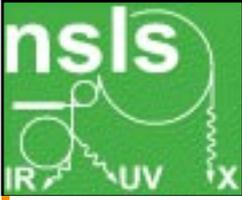
# New System Layout





# NSLS VUV Ring Digital Orbit Feedback System





## Configuration

- VUV Ring (In Operations since Aug. 2000)

*Both planes in one system*

*24 BPMs, 8 trims, 8 eigenvectors each plane*

- X-ray ring (Vertical in Operations since Sept. 2002)

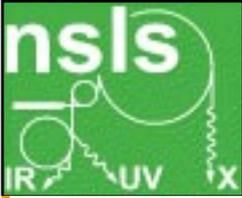
*One system per plane*

*Vertical:*

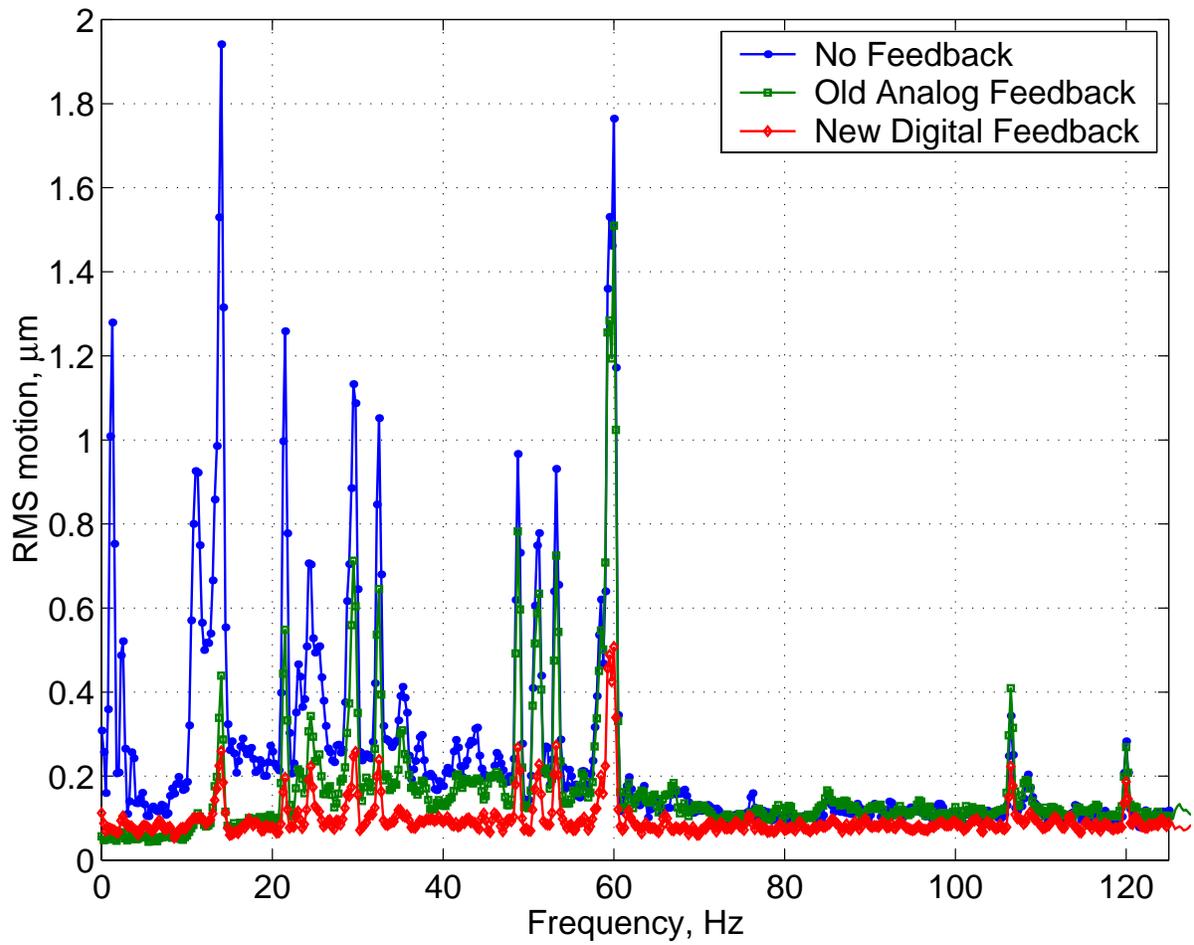
*48 BPMs + 1 Photon Blade, 39 trims, 8 eigenvectors*

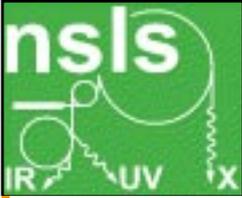
*Horizontal (studies configs):*

*48 BPMs + 1 Photon Blade, 39-55 trims,  
up to 16 eigenvectors*



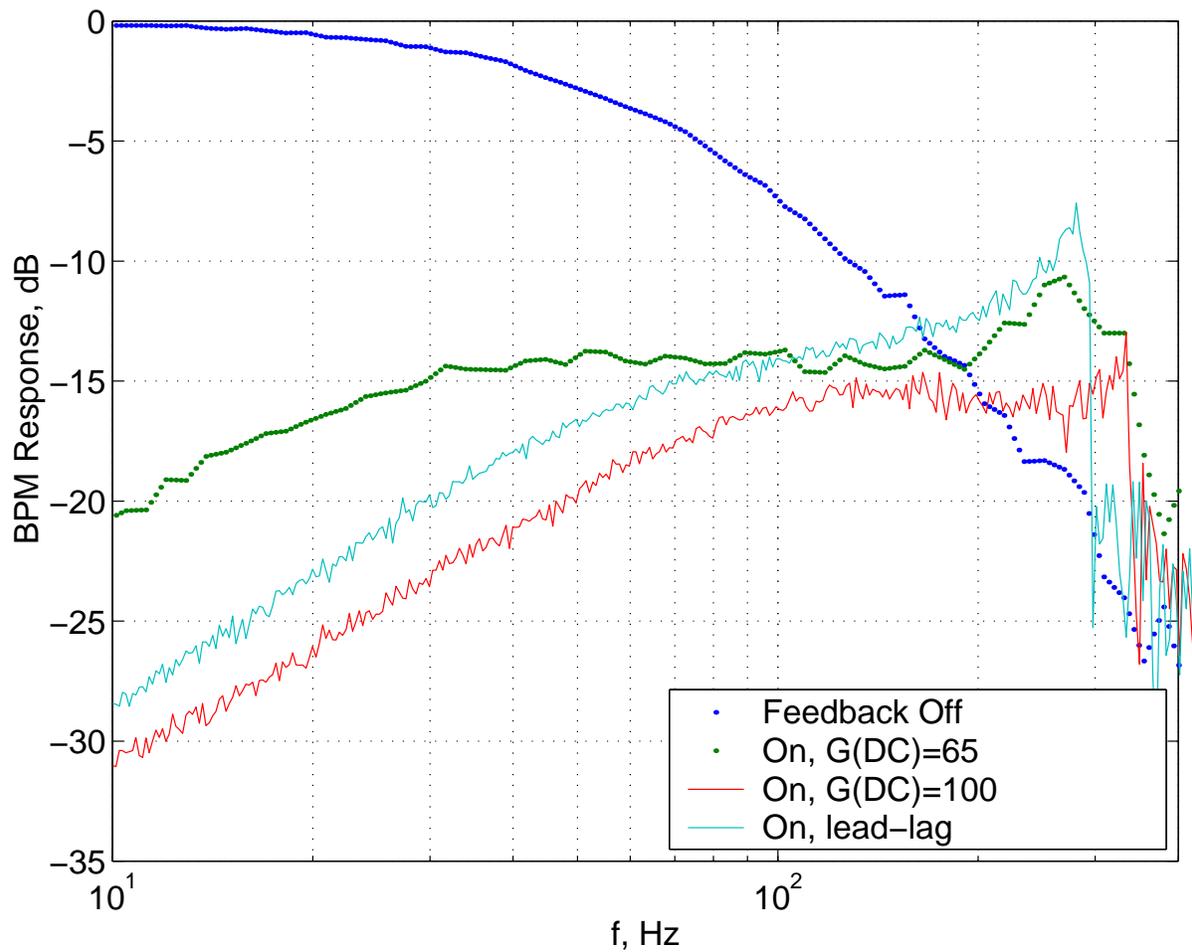
# Orbit Noise Reduction

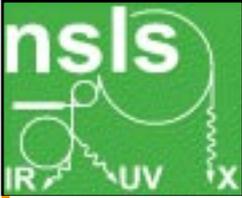




# Frequency Response

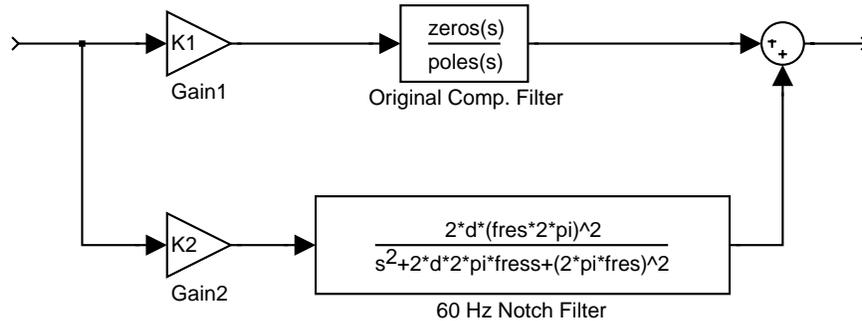
*Setup: Use a network analyzer; excite a vertical trim not used in the feedback; measure the response at a vertical BPM*





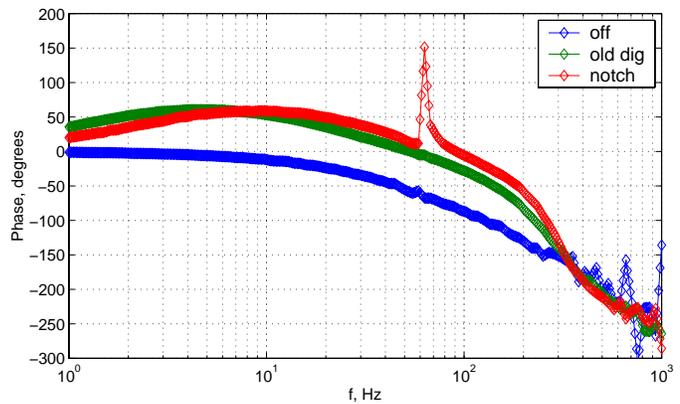
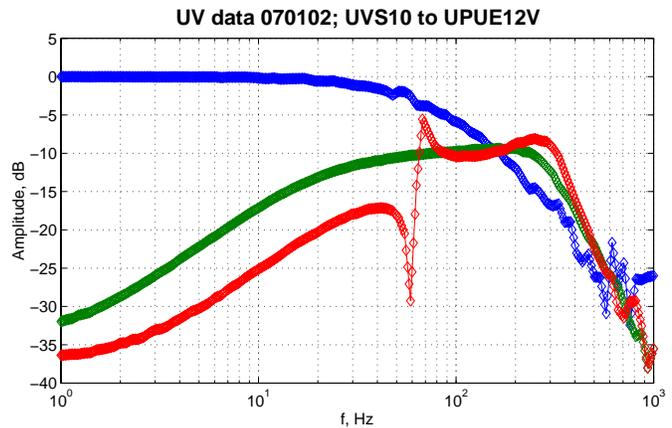
# 60 Hz Notch Filter I

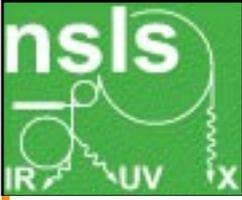
## Basic Idea



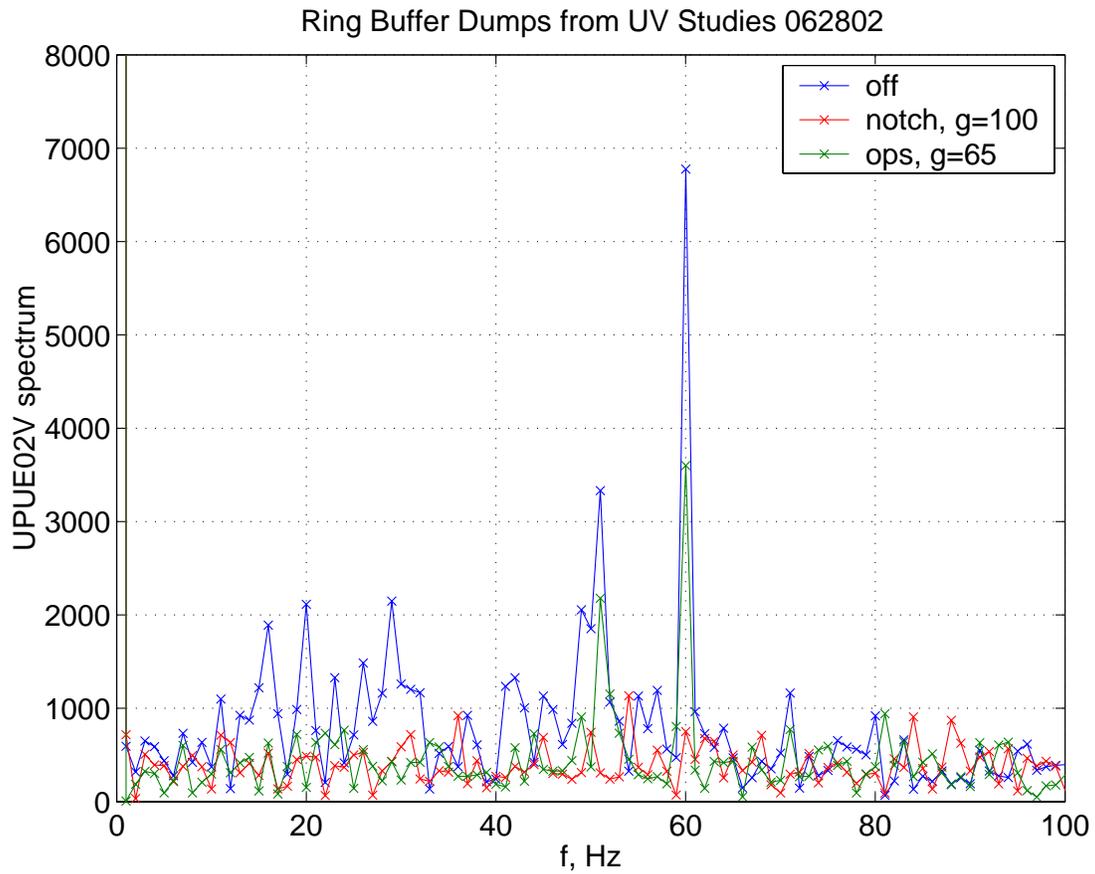
## Implementation

- 60 Hz is damped >25 dB
- Regular Ops in VUV ring since July, 2002
- Works in the X-ray as well

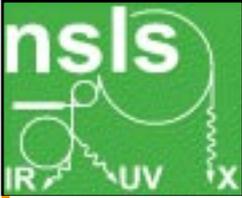




## 60 Hz Notch Filter II

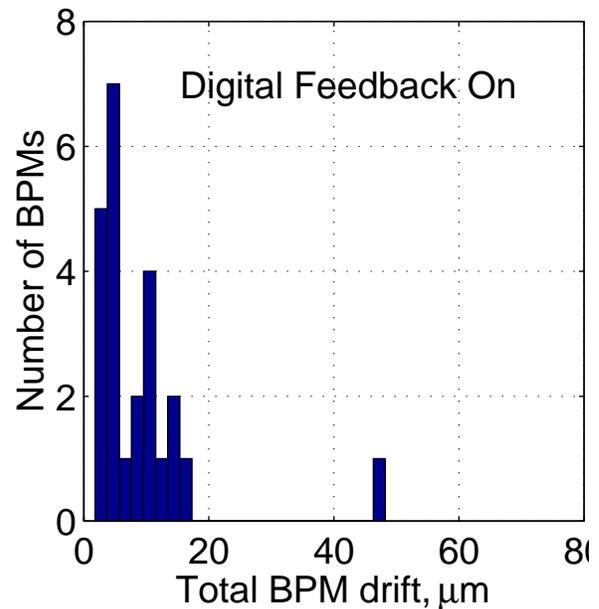
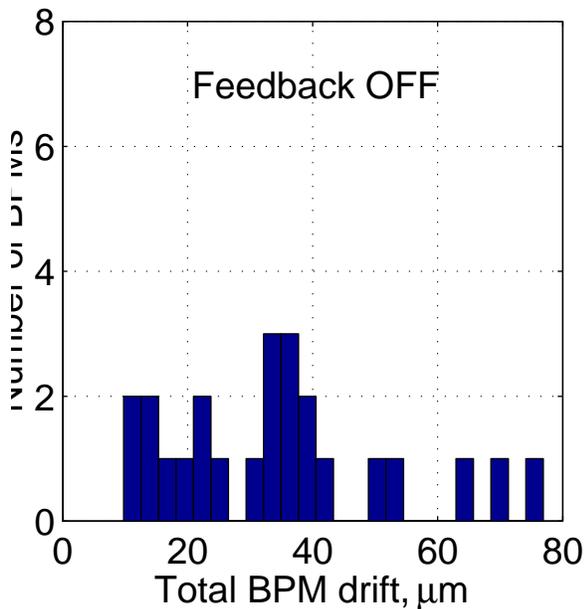


- Similar low frequency behavior but
- 60 Hz power-line noise is virtually eliminated

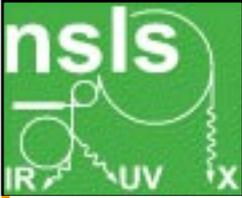


## Long Term Orbit Drift

Conditions: Standard VUV Ops, 5 hour fill,  $830 \text{ mA} > I > 350 \text{ mA}$

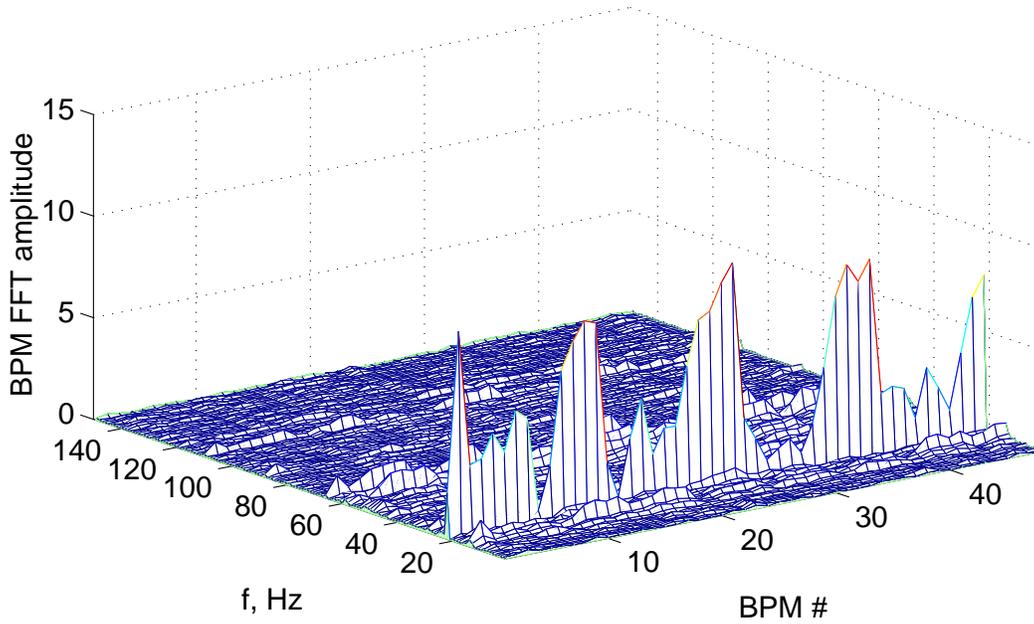


- Average drift reduced from  $35 \mu\text{m}$  to  $6 \mu\text{m}$  ( $<3\%$  FWHM vertical size)
- Same in horizontal
- X-ray ring:
  - vertical O.K. ( $<10\%$  of beam size)
  - horizontal - looks O.K. but systematic BPM errors...

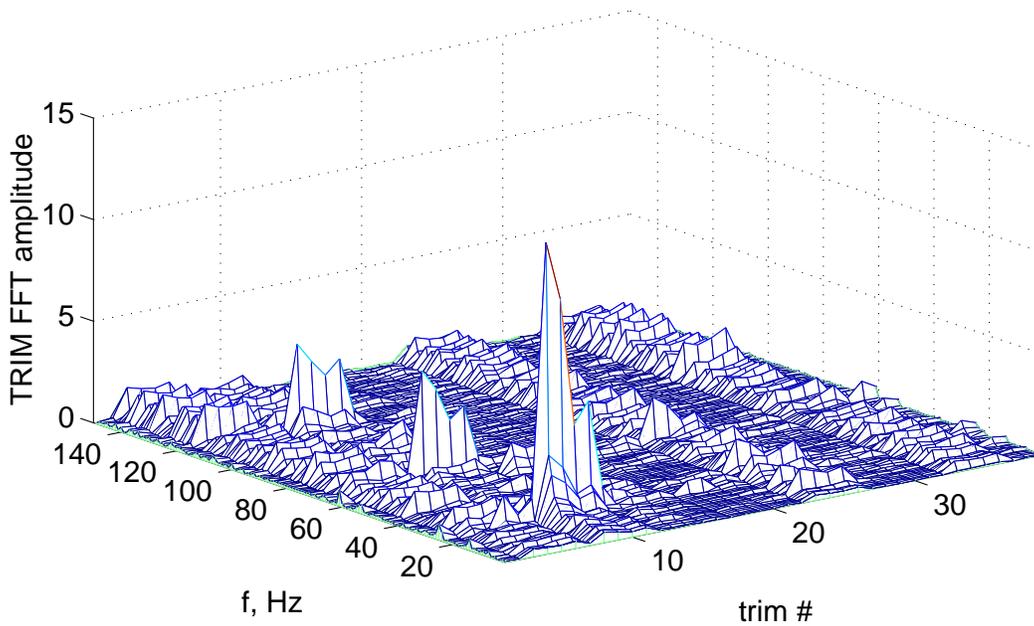


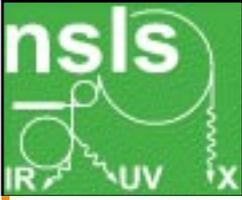
# Machine Diagnostics

X-ray Ring Buffer Orbit Dump 04/01/01 ~19:15; All Feedbacks Off



X-ray Ring Buffer Trim Dump 04/01/01; Digital Feedback ON





## Challenges and Future Work

- How to implement global and local correction together?

*SVD + BPM weights*

- How to add photon blade monitors to the system?

*trivial except RM with IDs closed*

- Which trims & BPMs to use? Optimal algorithm?

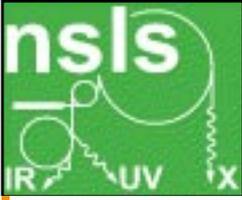
*experience + simulations*

- How to account for BPM errors due to mechanical motion?

*“monitor the monitors”*

- How to handle PS saturation?

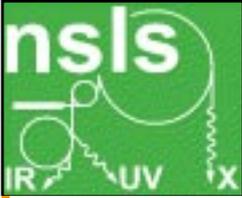
*brute force + simulations*



## BPM Errors due to Beam Pipe Motion I

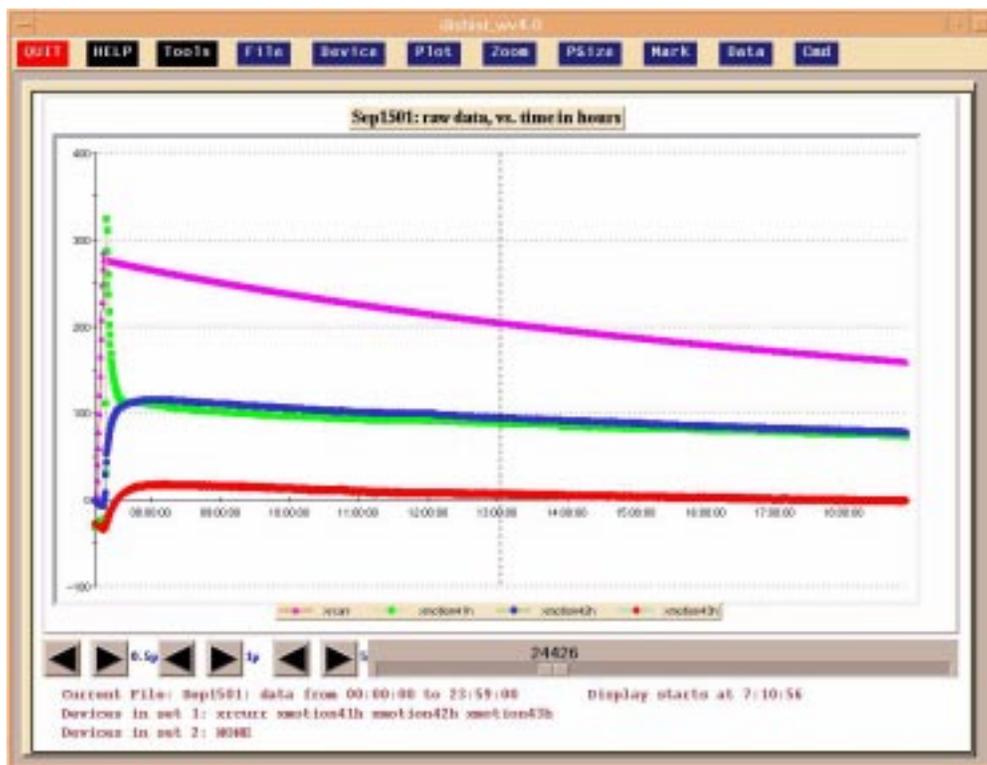
- “Old digital system” used to give smaller horizontal orbit drift with increased # of eigenvectors
- Users observed the opposite...
- This was traced to the beam pipe motion
- Ceramic stands to measure this motion were built



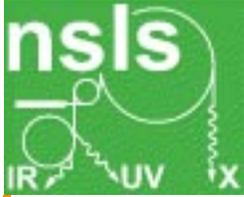


## BPM Errors due to Beam Pipe Motion II

- Observations

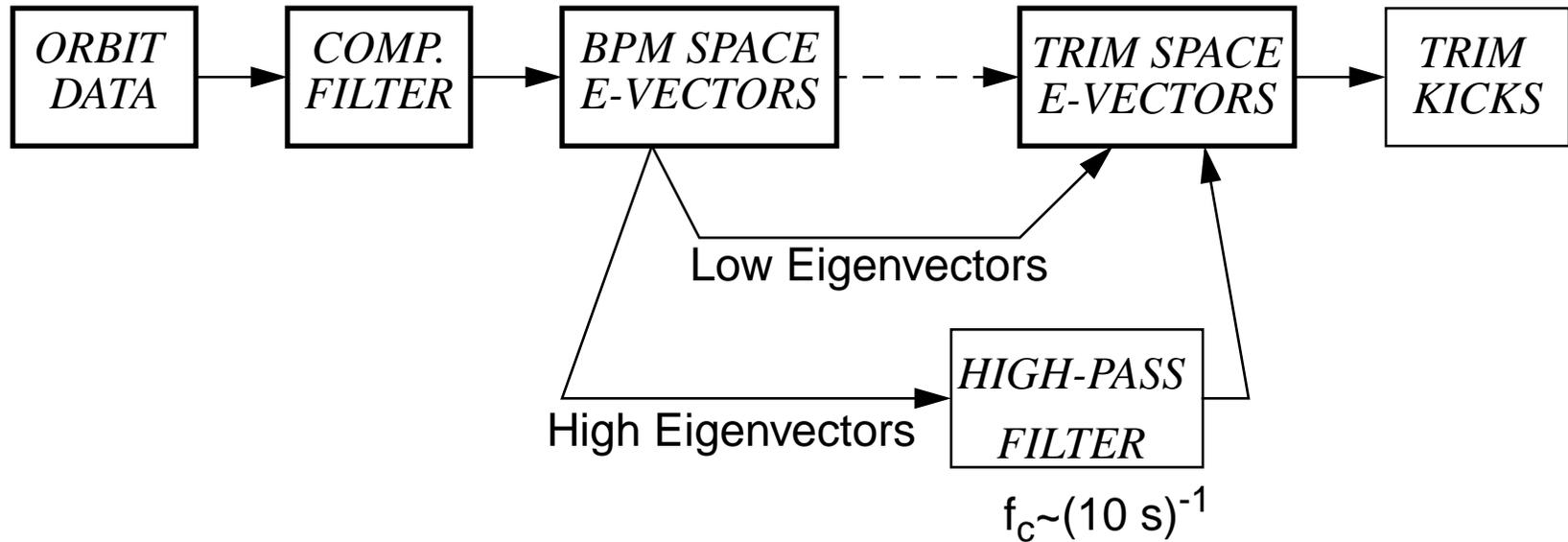


- Ultimate Fix
  - Real time measurement of BPM motion*
  - Account for the error before feedback correction*
- Simpler solution
  - Use a look-up table based on beam current, beam pipe temperature etc.*



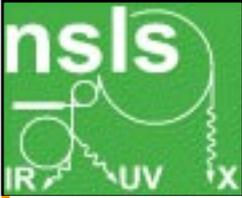
## BPM Errors due to Beam Pipe Motion III

- Short Term Fix Based on Timescale Separation



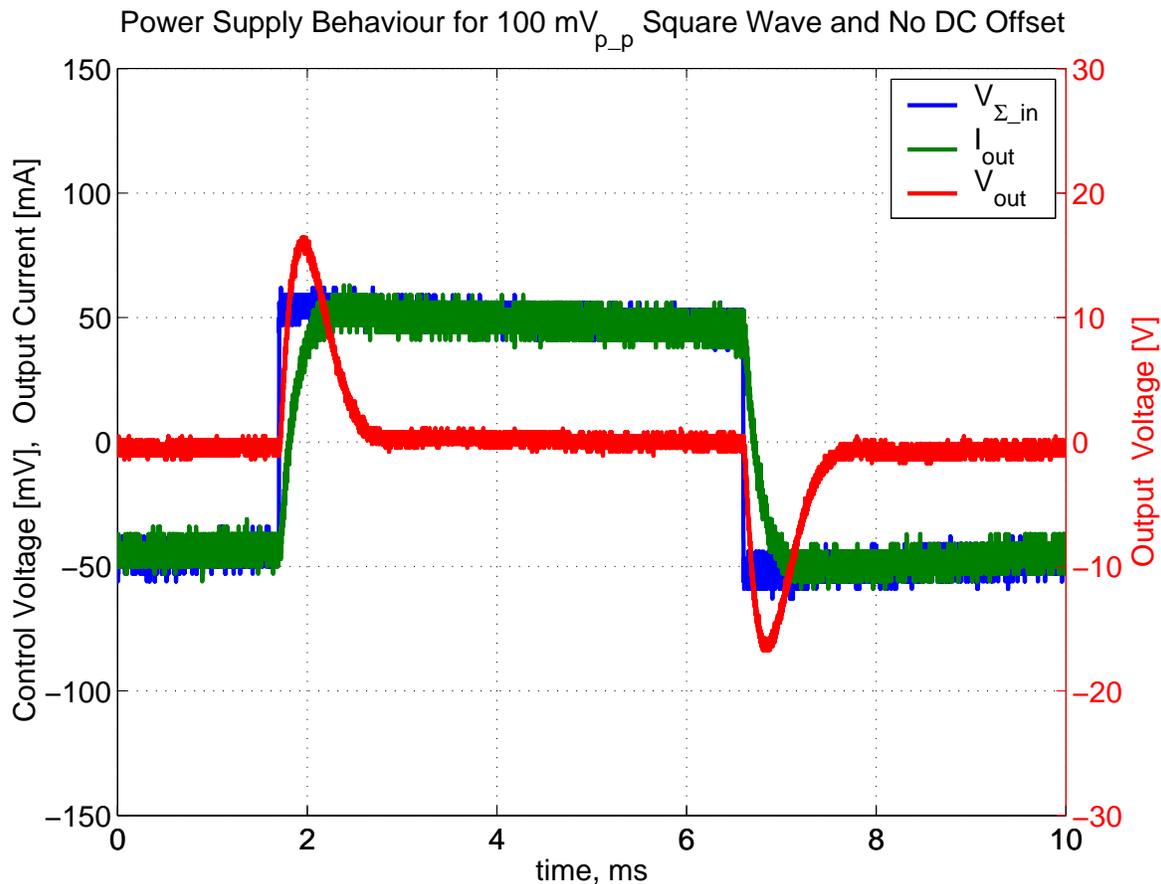
*Slow drift -> fewer eigenvectors*

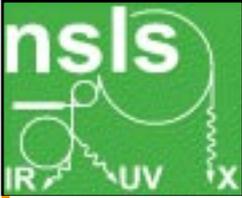
*High frequency noise -> more eigenvectors*



## Trim Power Supply Saturation I

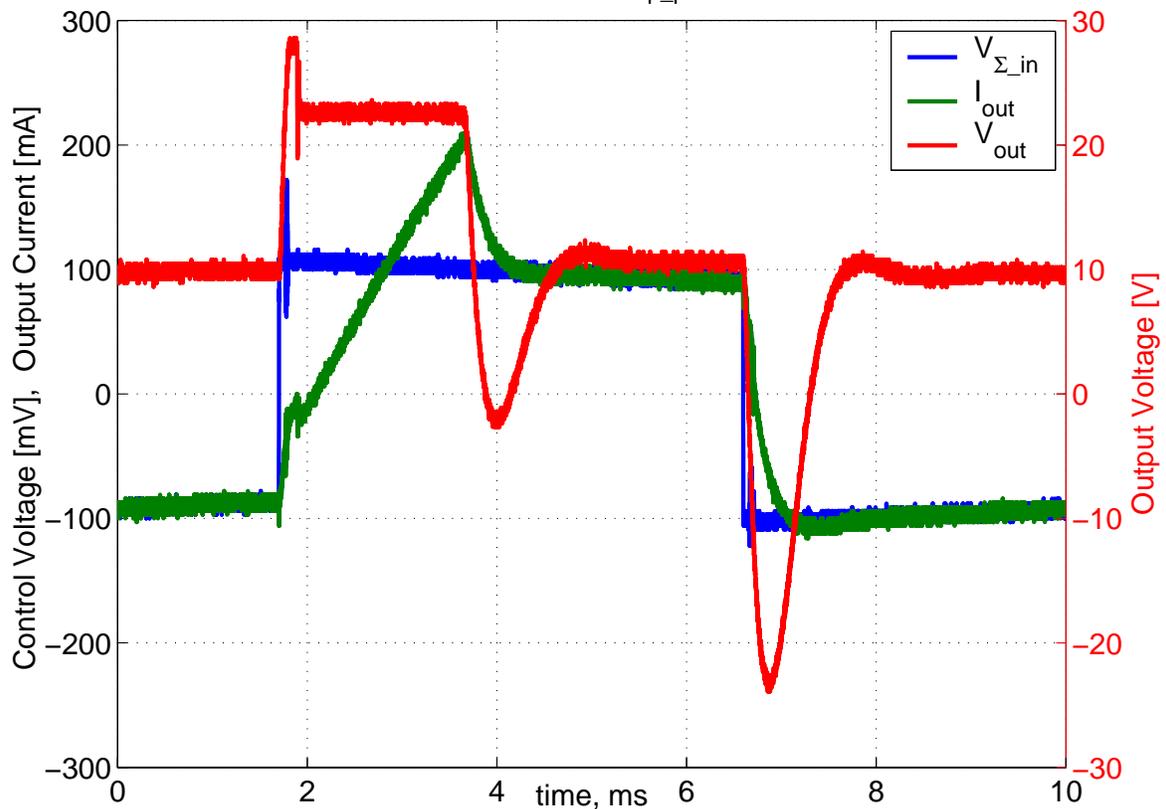
- Trims are inductive for fast feedback ( $L=20-40$  mH,  $R\sim 1$   $\Omega$ )
- We use KEPCO BOP-20-10 power supplies
- They are not optimized for inductive loads (voltage limit)
- Spiky output when slew rate or voltage limits reached
- Have to be smart to handle saturation properly
- Problem is for X-ring only (many saturated trims)

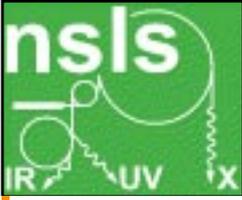




# Trim Power Supply Saturation II

Power Supply Limiting Behaviour for 200 mV<sub>p-p</sub> Square Wave and 5 V DC Offset





## Summary and Outlook

- We have built a 5 kHz digital orbit feedback system
- Significant improvement over the existing analog system
  - Orbit Noise Correction
  - Slow Drift Reduction
  - Use for Machine Diagnostics
  - Flexibility, Ease of Maintenance, Reliability etc.
- VUV ring status:
  - The system is used in regular operations
- X-ray ring status:
  - Vertical system is used in regular operations
  - Horizontal: issues with corrector saturation and BPM Stability
  - Will be in Operations Soon
- Further development (algorithms, modelling, etc.)