Date 7/5/79 **RCA DRAWING LIST** Sheet 1 of Sheet 1

Model No. Y1378D Model Title ANRAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
D	962-15588	2	X	ENCLOSURE ASS'Y
E	-15589	9	1	ENCLOSURE
C	-15590	5	1	TOP PANEL
C	-15591	1	1	BOTTOM PANEL
C	-15592	5	1	CENTER FRONT PANEL
B	-15595	0	2	MOUNTING STRIP
B	-15596	1	1	FLANGE
B	-15597	1	1	SUPPORT ANGLE (BACK)
B	-15598	1	1	SUPPORT ANGLE (RIGHT SIDE)
B	-15599	0	1	SUPPORT ANGLE (LEFT SIDE)
B	-15793	0	2	FINGER CONTACT ANGLE (LONG)
A	-15795	0	2	FINGER CONTACT ANGLE (SHORT)
D	-16618	1	1	ENCLOSURE SUB-ASS'Y
B	963-18140	0	1	UPPER FRONT PANEL
B	-18141	0	1	UPPER FRONT PANEL SUB-ASS'Y
B	-18142	0	1	LOWER FRONT PANEL
MISCELLANEOUS PARTS NOT SHOWN ON ASS'Y				
B	962-15601	2	1	MOUNTING ANGLE
B	-15794	1	2	FINGER CONTACT CLAMP (LONG)
A	-15796	1	2	FINGER CONTACT CLAMP (SHORT)
C	-16043	1	1	AIR JUNCTION BOX
A	-16044	2	1	MOUNTING PLATE
B	963-18121	0	1	PERSONNEL PROTECTION COVER
A	-18122	0	1	" " "
B	-18144	0	1	" " "
A	-18145	0	1	" " "
~ COMMERCIAL ITEMS ~				
			9	SOUTHCO INC. #2 RIVET TYPE RECEPT.
				PT. #82-35-302-15

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TL 4580 3/77

Date 7/5/79 **RCA DRAWING LIST** Sheet 1 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
A	962-11780	1	1	PLATE LINE CENTER CONDUCTOR
A	11783	4	1	PLATE LINE CENTER CONDUCTOR PLUG
B	11788	5	1	PLATE LINE FLANGE
B	11789	5	1	PLATE LINE
A	11801	4	1	CAPACITOR CLAMP
A	12086	2	1	PLATE LINE CENTER CONDUCTOR PLUG
A	12192	0	1	FILAMENT RADIATOR SLEEVE
A	12195	1	1	OUTPUT CONNECTOR
B	12196	2	1	INNER RADIATOR SEAL
B	12198	3	1	OUTER AIR DUCT
B	12200	2	1	AIR DUCT ASS'Y
A	15114	2	1	FILAMENT FEED-THRU
A	15115	1	1	FILAMENT FEED-THRU
A	15121	3	1	FILAMENT CONTACT RING
A	15122	2	1	FILAMENT RADIATOR CORE
A	15124	2	1	8807 RADIATOR CONTACT
A	15126	2	1	8806 RADIATOR CONTACT
A	15132	1	3	GROUND THRUST WASHER
B	15160	0	1	CHOKE MANDREL
A	15539	1	1	PULLEY
A	15575	1	1	INDUCTIVE SLIDER
B	15578	0	1	INDUCTOR
D	15588	2	1	ENCLOSURE ASS'Y
E	15589	9	1	ENCLOSURE
C	15590	5	1	TOP PANEL
C	15591	1	1	BOTTOM PANEL
C	15592	5	1	CENTER FRONT PANEL
B	15593	4	1	UPPER FRONT PANEL
B	15595	0	2	MOUNTING STRIP
B	15596	1	1	FLANGE
B	15597	1	1	SUPPORT ANGLE (BACK)
B	15598	1	1	SUPPORT ANGLE (RIGHT SIDE)
B	15599	0	1	SUPPORT ANGLE (LEFT SIDE)
B	15601	2	1	MOUNTING ANGLE
B	15612	3	1	CONTACT SUPPORT
B	15613	0	1	CATHODE SUPPORT RING
B	15615	1	1	GRID CONTACT RING

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Date 7/5/79 **RCA DRAWING LIST** Sheet 2 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
B	962-15616	3	2	CLAMP RING
A	15620	2	1	SPROCKET (COMM.-MOD.)
C	15656	6	1	INPUT LINE GROUND PLATE
A	15670	0	1	SHAFT
A	15671	3	1	ALTERED GEAR (COMM.)
A	15672	2	3	BEARING HOUSING
A	15673	1	1	ALTERED GEAR (COMM.)
A	15674	2	3	OUTPUT TUNING DRIVE SCREW
A	15686	1	6	SHIELD MOUNTING ANGLE
D	15716	1	1	STRIP LINE TUNER ASS'Y
A	15717	1	1	INPUT LINE INSULATOR
A	15718	2	1	PULLEY SUPPORT
A	15719	0	2	BELT CLAMP SUPPORT
A	15720	0	1	INPUT LINE SPACER-SHORT
A	15721	2	1	SPROCKET SUPPORT
A	15722	0	1	CLAMP EXTENSION
A	15723	0	1	CLAMP
A	15724	0	1	TUNING SHORT
B	15725	3	1	INPUT LINE
B	15726	1	1	INPUT LINE GROUND STRIP
C	15768	3	1	SUPPORT PLATE
B	15769	0	1	SHORTING BAR ASS'Y
A	15770	1	1	SPACER
A	15772	2	1	REAR CAPACITOR CONNECTION
A	15774	3	1	CONTROL ROD
A	15775	0	1	CONTACT SUPPORT
A	15776	2	1	CAPACITOR SPACER
A	15777	1	1	CONTACT STRIP
A	15778	1	1	DRIVE BLOCK
A	15779	2	1	ANGLE SUPPORT
A	15780	0	1	CONTACT BAR
A	15781	0	1	PIVOT PLATE
A	15782-1	0	1	SPACER
A	15782-2	0	1	SPACER
A	15783	1	1	SUPPORT BRACKET
B	15793	0	2	FINGER CONTACT ANGLE (LONG)
B	15794	1	2	FINGER CONTACT CLAMP (LONG)

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Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
A	962-15795	0	2	FINGER CONTACT ANGLE (SHORT)
A	15796	1	2	FINGER CONTACT CLAMP (SHORT)
A	15928	1	3	OUTPUT TUNING DRIVE SPROCKET (COMM.)
A	15930	1	1	DRIVE MITER GEAR (COMM.)
A	15972	2	1	COUNTER (ALTERED-COMM.)
A	15978	1	1	CONNECTION PLATE
A	15979	2	1	CONNECTION ANGLE PLATE
A	15988	5	1	INPUT TUNING PANEL BEARING ASS'Y (COMM.)
A	15993	2	1	STRAP
A	15997	0	1	CAPACITOR CONTACT RING
A	15999	1	1	SLEEVE
A	16000	0	1	INDUCTOR STANDOFF
B	16001	3	1	CHOKE ASS'Y
A	16002	1	1	SUPPORT BLOCK
A	16003	0	1	MOUNTING BLOCK
A	16004	0	1	SPACER
A	16005	1	1	STRAP
A	16006	4	1	CAPACITOR (ALTERED-COMM.)
B	16007	1	1	BYPASS PLATE
B	16008	1	1	BYPASS PLATE
A	16010	2	1	GROUND WIRE (COMM.)
A	16011	3	1	ALTERED STRAP (COMM.)
A	16012	0	1	OUTPUT CONNECTOR - INNER CONDUCTOR
B	16013	0	1	COOLER SCREEN
A	16014	3	1	CAPACITOR CLAMP RING
A	16015	3	1	CAPACITOR SHAFT - MODIFIED (COMM.)
A	16018	0	1	SPACER
A	16019	0	1	SUPPORT
A	16020	0	1	IDLER SHAFT
A	16024	0	3	TUNING SHORT DRIVE BLOCK
B	16031	0	1	PLATE LINE SUPPORT RING
B	16032	3	1	FLANGE-MODIFIED (COMM.)
A	16033	2	1	KNOB-MODIFIED (COMM.)
A	16035	0	1	SPROCKET SHAFT (COMM.)
A	16036	1	1	PULLEY SHAFT (COMM.)
A	16038	0	1	EXTENSION
C	16043	1	1	AIR JUNCTION BOX

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Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
A	962-16044	2	1	MOUNTING PLATE
A	16045	1	2	SUPPORT ROD
A	16047	2	3	DRIVE SCREW SHIELD
A	16050	1	1	AIR PASSAGE TUBING (COMM.)
A	16053	3	1	INPUT MATCHING PANEL BEARING ASS'Y (COMM.)
A	16054	1	1	MOUNTING PLATE
A	16055	4	1	PRIMARY PANEL BEARING ASS'Y (COMM.)
A	16058	0	1	PLATE TUNING INNER SHORT
A	16059	2	1	PLATE TUNING OUTER SHORT
A	16060	3	1	LOADING & COUPLING PANEL BEARING ASS'Y (COMM.)
A	16063	1	1	AIR CHUTE ADAPTOR
A	16064	3	1	HEATER CONTACT
A	16065	1	1	RADIATOR FINS
A	16066	0	1	RADIATOR RING
A	16068	1	1	STANDOFF BOLT (COMM.)
A	16069	0	1	STANDOFF BUSHING)
A	16070	0	1	HEAT SINK CONTACT
A	16074	0	2	COIL ASS'Y
B	16075	0	1	AIR DUCT ADAPTOR (8806)
A	16076	3	1	COUPLING
A	16077	1	1	PLATE STUD
A	16082	3	1	FLEXIBLE SHAFT (COMM.)
A	16083	0	1	STRAP-PRIMARY H.F.
A	16084	0	1	STRAP-PRIMARY L.F. (8806)
A	16085	0	1	STRAP-PRIMARY L.F. (8807)
A	16089	0	1	PRIMARY SHAFT (COMM.)
A	16092	2	1	BYPASS INSULATOR (LARGE I.D.)
A	16093	0	3	BYPASS INSULATOR (SMALL I.D.)
A	16094	0	1	STRAP
A	16095	1	1	FILAMENT STUD
A	16096	1	1	DRIVE CHAIN (COMM.)
A	16098	0	1	AIR DUCT SCREEN
B	16099	0	1	SCREEN
A	16100	2	1	COMPRESSION SPRING
A	16101	0	1	COIL
A	16102	1	1	FILAMENT CHOKE
A	16219	4	2	LOADING & COUPLING PANEL SHAFT (COMM.)

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Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Size	Dwg. No.	Rev	Quan.	Dwg. Title
B	962-16347	1	1	COOLER LID (TAPPED)
A	16365	0	1	TEE STUD
A	16366	0	1	TEE PIN
A	16367	0	1	TEE CLAMP ASS'Y
A	16368	1	2	TEE CLAMP CLASP
A	16369	1	4	AIR DUCT TUBE STOP
B	16371	1	1	AIR DUCT SPACER
B	16555	2	1	CATHODE CONTACT SUPPORT
A	16577	1	1	BULLET-ALTERED (COMM.)
A	16578	0	1	INSULATOR-ALTERED (COMM.)
D	16618	2	1	ENCLOSURE SUB-ASS'Y
C	16622	1	1	CENTER FRONT PANEL ASS'Y
B	963-16730	2	–	SCHEMATIC OF LOW BAND TV AMPLIFIER
A	16836A	0	2	COUNTER GEAR (COMM.)
A	17134	0	1	SHUNT INDUCTOR
B	18121	0	1	PERSONNEL PROTECTION COVER
A	18122	0	1	PERSONNEL PROTECTION COVER
A	18123	0	1	STRAP
A	18124	0	1	CLIP
B	18132	0	1	UPPER FRONT PANEL ASS'Y
C	18133	0	1	LOWER FRONT PANEL ASS'Y
D	18134	0	1	GROUND PLANE
E	18135	0	1	TUBE SOCKET SUB-ASS'Y
C	18136	0	1	DRIVE MECHANISM SUPPORT PLATE
E	18137	0	1	INPUT & PLATE LINE SUB-ASS'Y
A	18138	0	1	SLUG
E	18139	0	1	CAPACITOR & SHORTING BAR SUPPORT ASS'Y
B	18140	0	1	UPPER FRONT PANEL
B	18141	0	1	UPPER FRONT PANEL SUB-ASS'Y
B	18142	0	1	LOWER FRONT PANEL
E	18143	0	–	VHF LOW BAND TV CAVITY ASS'Y
B	18144	0	1	PERSONNEL PROTECTION COVER
A	18145	0	1	PERSONNEL PROTECTION COVER
A	18147	0	–	STEP-START CKT. SCHEMATIC

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Date 7/5/79 **RCA** **COMMERCIAL LIST** Sheet 1 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Item	Quan.	Description	
1	3	SPROCKET #NR25B16 (5/16" BORE)	BOSTON GEAR
2	1	SPROCKET #NR25B17 (1/2" BORE)	" "
3	1	SPUR GEAR #S3232	" "
4	1	SPUR GEAR #S3264	" "
5	2	MITER GEAR #L96Y	" "
6	–	ROLLER CHAIN #25; 1/4 PITCH; SINGLE STRAND	" "
7	1	CONNECTING LINK #25 (SPRING CLIP)	" "
8	1	#25 TWO PITCH OFFSET LINK	" "
9	2	SETSCREW COLLAR #SSC25	" "
10	3	OIL-LESS BRONZE BEARING #DB107	ALLIED DEVICES
11	6	NEEDLE BEARING #B-36	TORRINGTON
12	6	NEEDLE THRUST BEARING #NTA-613	"
13	2	BALL BEARING #77R4	NEW DEPARTURE
14	2	OUTER RACE SHIM SPACER	ALLIED DEVICES
15	2	SHAFT HANGER #DR612	" "
16	2	INTERNAL RETAINING RING #1036	" "
17	2	EXTERNAL RETAINING RING #5100-50	TRUARC
18	1	PANEL BEARING #119	H.H. SMITH
19			
20	2	PANEL BEARING ASS'Y #148 (3" LG)	" " "
21	1	PANEL BEARING ASS'Y #149 (6" LG.)	" " "
22	1	FLEXIBLE SHAFT #152	" " "
23	4	SPACER #2124	" " "
24	3	SHAFT COUPLER #120	" " "
25	1	STD. RD. CASE #HU-2560 X .562	HUDSON TOOL
26	1	STD. RD. CASE #HU-2560 X .875	" "
27	1	FINGER ST'K #97-113	INSTR. SPEC.
28	1	FINGER ST'K #134A	BRAUN TOOL
29	1	FINGER ST'K #97-135	INSTR. SPEC.
30	1	FINGER ST'K #97-137	" "
31	1	FINGER ST'K #97-310	" "
32	1	STICKY FINGERS #97-500S	" "
33	1	METEX #01-0103-0410	METAL TEXTILE
34	2	OFFSET EXT. SHAFT COUPLING #G1570	STERLING INSTR.
35	1	COUNTER #745835-401	VEEDER-ROOT
36	3	HOSE CLAMP #QS300-M48H	BREEZE CORP.
37	1	HOSE CLAMP #QS300-M116H	" "

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Date 7/6/79 **RCA** **COMMERCIAL LIST** Sheet 2 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Item	Quan.	Description	
38	15	VENTILATING PLUG #1708C	G.C. ELECTRONICS
39	1	PLIADUCT FLEX. TUBING; MED. DUTY; 3" I.D. x 3¼" O.D. x 20" LG.	BRIGGS RUBBER CO.
40	3	MULTIDIAL; MOD. # 21	SPECTROL
41	1	KNOB #225-6-2G	RAYTHEON
42	1	FINGER STIK #97-360	INSTR. SPEC.
43	2	TEE HANDLES #8013A1	VEMALINE PROD. CO.
44	2	KNURLED THUMB NUT #40D87	ALLIED DEVICES
45	9	¼ TURN FASTENERS #82-19-320-16	SOUTHCO
46	9	STUD EJECTOR #43-13-1-24	"
47	9	WEAR WASHER #82-46-101-39	"
48	9	RETAINER; SPLIT RING #82-32-101-17	"
49	1	TIMING BELT #30148 x ¼ TNI	DODGE CORP.
50	1	NYLON BOLT ½-13 x 2", HEX HD.	HAROLD E. SMITH
51	16	SWAGE TURRET TERM. # T19	VECTOR ELECTRONICS
52	1	FIXED FLANGE #300-835	PROPELIN CORP.
53	1	ADAPTER ASS'Y #325-835	" "
54	1	ANCHOR INS. CONN. ASS'Y #302-835	" "
55	1	3⅛"-50 OHM COP. INNER COND. x 2" LG.	ANDREW CORP.
56	1	ECCOSORB SHEET; TYPE FDS; .030 x 12" SQ.	EMERSON-CUMING, INC.
57	5	ECCOSORB SHEET; TYPE FDS; .030 x 5/16 x 1⅝	" " "
58	2	ECCOSORB TILE; ⅛ THK x 1" SQ.; TYPE ZN; NON-SILVERED	" " "
59	1 oz.	ECCOSIL CEMENT #1776 (CARTRIDGE)	" " "
60	4	FERROXPLANE #K5-500-81/1Z2	EASTERN COMPON.
61	1	WIRE #5637-L-018 x 36" LG.	BOSTON INS. WIRE
62	1	COAX CABLE #RG 9/U x 14½" LG.	BELDEN
63	1	RF COAX PLUG #UG 59B/U	
64	1	BULKHEAD CONNECTOR #UG 1019/U	
65	1	VACUUM CAP. #CADC-30-15S	JENNINGS
66	1	CAP. # PC15-6	POLYFLON
67	1	CAP. # 715C009462D8153FL	SPRAGUE
68	1	CAP. # 715C009542D8062DJ	"
69	1	DISC CAP. #50A-S15; .015 mf @ 1000V.	"
70	9	DISC CAP. #30GA-S10; .01 mf @ 3000 VDC	"
71	1	FEEDTHRU CAP. #2DSPFH1Z0ZWAB	CENTRALAB
72	1	FEED THRU CAP. # BLF-2CC	AEROVOX
73	1	FEEDTHRU CAP. # 1280-060	ERIE
74	1	TRANSMITTING CAP. #850S-50Z	CENTRALAB

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Date 7/6/79 **RCA** **COMMERCIAL LIST** Sheet 3 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Item	Quan.	Description	
75	1	TRANSMITTING CAP. #850S-100N	CENTRALAB
76	5	TRANSMITTING CAP. #857-100N	"
77	1	CAP, AIR VARIABLE #149-6; PANEL MOUNT	E.F. JOHNSON
78	1	CERAMIC STANDOFF #NL523W01-008	CENTRALAB
79	2	ARBOR SHIM 1/2x3/4 x.020 TH'K	DESTACO
80	2	MITER GEAR #MF-024-701	WINZELER
81	2	#12-10 SOLDERLESS TERMINALS	
82	—		
83	—		
84	1	TIMING BELT PULLEY #113401	DODGE CORP.
85	1	PRECISION GROUND SHAFT #571A	ALLIED DEV.
86	1	TUBULAR BRAID #8664x5"	BELDEN
87	—	LOUVERED RADIATOR STRIP #R60380	RCA
88	1	BRONZE BEARING #M2736-36	BOSTON GEAR
89	1	#2-56x1/8" SOC SET SCR	
90	7	#4-40x3/16" PHIL. PAN HD. SCR.	
91	9	#4-40x5/16" " " " "	
92	16	#4 INTERNAL TOOTH LOCKWASHER	
93	1	#5-40x1/4" PHIL. PAN HD. SCR.	
94	5	#6-32x1/4" " " " "	
95	20	#6-32x3/8" " " " "	
96	1	#6-32x5/8" " " " "	
97	4	#6-32x3/4" " " " "	
98	4	#6-32x7/8" " " " "	
99	3	#6-32x1" " " " "	
100	32	#6-32x3/8" " FLAT HD. SCR.	
101	4	#6-32x3/8" SOC HD CAP SCR	
102	2	#6-32x1/2" " " " "	
103	2	#6-32x1/8" SOC SET SCR	
104	31	#6-32 HEX NUT	
105	1	#6 INTERNAL TOOTH LOCKWASHER	
106	36	#6 FLAT WASHER	
107	8	#8-32x1/4" PHIL PAN HD SCR	
108	15	#8-32x3/8" " " " "	
109	2	#8-32x7/16" " " " "	
110	8	#8-32x1/2" " " " "	
111	6	#8-32x5/8" " " " "	

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Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Item	Quan.	Description
112	2	#8-32 x 2 1/4" PHIL PAN HD SCR
113	4	#8-32 x 3/8" SOC HD CAP SCR
114	4	#8-32 x 5/8" " " " "
115	4	#8-32 x 3/4" " " " "
116	4	#8-32 x 1 1/8" " " " "
117	2	#8-32 x 2 1/4" " " " "
118	9	#8-32 x 3/8" SOC FLAT HD SCR
119	4	#8-32 x 7/8" " " " "
120	8	#8-32 x 1" SOC SET SCR
121	1	#8-32 x 1 1/4" " " "
122	1	#8-32 x 1 3/4" " " "
123	12	#8-32 x 3/8" RD HD MACH SCR
124	26	#8-32 HEX NUT
125	4	#8 INTERNAL TOOTH LOCKWASHER
126	18	#8 FLAT WASHER
127	7	#10-32 x 1/4" PHIL PAN HD SCR
128	4	#10-32 x 5/16" " " " "
129	12	#10-32 x 3/8" " " " "
130	6	#10-32 x 1/2" " " " "
131	2	#10-32 x 5/8" " " " "
132	2	#10-32 x 3/4" " " " "
133	3	#10-32 x 1" " " " "
134	3	#10-32 x 1 5/8" " " " "
135	2	#10-32 x 1 3/4" " " " "
136	5	#10-32 x 1/2" PHIL FLAT HD SCR
137	10	#10-32 x 3/8" SOC HD CAP SCR
138	5	#10-32 x 5/8" " " " "
139	6	#10-32 HEX NUT
140	4	#10 INTERNAL TOOTH LOCKWASHER
141	6	#10 FLAT WASHER
142	1	1/4-20 x 1/4" PHIL PAN HD SCR
143	3	1/4-20 x 1/2" " " " "
144	1	1/4-20 x 1" " " " "
145	—	
146	1	1/4-20 x 1/2" SOC HD CAP SCR
147	6	5/16-18 x 1 1/4" HEX HD BOLT
148	6	5/16-18 HEX NUT

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Date 7/6/79 **RCA** **COMMERCIAL LIST** Sheet 5 of Sheet 5

Model No. Y1378D Model Title AURAL Serial No. _____ To _____

Item	Quan.	Description	
149	6	5/16" FLAT WASHER	
150	1	3/8-16 x 1/2" HEX HD BOLT	
151	7	3/8-16 x 1 1/2" " " "	
152	14	3/8-16 HEX NUT	
153	5	3/8" FLAT WASHER	
154	5	3/8" INTERNAL TOOTH LOCKWASHER	
155	12	3/8" LOCKWASHER	
156	4	CRESCENT EXTERNAL RET. RING #5103-25	TRWARC
157	2	#8-32 x 3/4" PHIL PAN HD SCR	
158	1	3/8-16 x 3/8" " " " "	
159	1	#6-32 x 1 1/8" " " " "	
160	8	#4-40 x 1/8" " " " "	
161	8	#4-40 x 1/4" " " " "	
162	4	#8-32 x 5/8" " " " "	
163	6	3/8-16 x 1 1/4" HEX HD BOLT	
164	18	POP-RIVET #AD(32) BS	USM
165	5	POP-RIVET #SD(42) BS	"

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